

IN THE SPECIFICATION

Please amend Paragraph [0021] as follows:

[0021] In one advantageous feature of the present method, the cooled mold form holding the surface component aids in maintaining the temperature of the thermoformed surface component below the softening or working temperature of the resinous composite substrate material during thermoforming and joining. A surface component may thus be initially thermoformed on a convex tool, for example, such that the aesthetic surface is not in contact with the tool. The surface component may then be cooled, optionally masked, placed in a cooled (e.g., room temperature) concave tool, and the substrate thermoformed behind it. The aesthetic surface, because it is adjacent ~~adjacent~~ to the cooled, concave molding tool, does not reach as high a temperature as the heated substrate, which aids in preserving the aesthetic surface of the thermoformed surface component.